

REMOVAL AND INSTALLATION > ROOF PANEL - REGULAR CAB

Special Tool(s) / General Equipment

Scraper for Straight Edges
Spherical Cutter
Grinder
Self-Piercing Rivet (SPR) Remover/Installer
Belt Sander
Blind Rivet Gun
Hot Air Gun
Knife
Air Body Saw
Locking Pliers

Materials

Name	Specification
Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B	-
Roof Ditch Sealer 3M™ 08307, Fusor® 122EZ	-

REMOVAL AND INSTALLATION > ROOF PANEL - REGULAR CAB > REMOVAL



NOTE: Adequately protect all glass, exterior finish and interior trim from contamination during entire repair procedure.



NOTE: Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425 ° F to loosen a bonded panel should only be done when all panels in the joint will be replaced and new adhesive applied.